

## **TILE INSTITUTE of AMERICA**

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TIA's Client: 20140815

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Tile: Valley Series, color blue/beige "VA-633" Blue China porcelain body glazed.

Nominal size:  $6'' \times 6'' \times \frac{1}{4}''$ . Tile made in China.

Conditions: New tiles sent to TILE INSTITUTE of AMERICA in sealed manufacturer's boxes from client above and selected at random.

## ANSI 137.1 CRAZING TEST (ASTM C 424)

## **Procedure:**

Ten (10) tile samples were placed in an autoclave using distilled water. The steam pressure was raised to 150 PSI as specified, and retained for 1 hour before turning off the heat source and releasing the steam pressure immediately by opening the blow-off valve. The samples were cooled down, removed and inspected using an ink solution applied to the glazed surface. Results are as follow:

Number of Cycles		<b>Observation</b> of Tile
One	150 PSI	All ten samples show No Evidence of Crazing

Requirement: Using 150 PSI steam pressure for one cycle the tile shall show no evidence of crazing.

Test Results: Pass

Sincerely,

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Gerald M. Halweg, CTC, CSI, TTA. President/CEO of TILE INSTITUTE of AMERICA

Date: 11-4-2014